



Establishments Producing Hardwood Products: State of Illinois

In total, there are approximately 826 establishments in Illinois that are engaged in the production of hardwood products. The leading industry is Wood Kitchen Cabinet and Countertop Manufacturing with 216 establishments, followed by Wood Container and Pallet Manufacturing with 117 establishments and Custom Architectural Woodwork and Millwork Manufacturing with 73 establishments.

Illinois 2016 Hardwood Product Establishments	
Sector	Establishments (#)
Sawmills	19
Wood Preservation (Including Rail Ties)	7
Hardwood Veneer and Plywood Manufacturing	7
Engineered Wood Member (Except Truss) Manufacturing	1
Truss Manufacturing	17
Wood Window and Door Manufacturing	26
Cut Stock, Re-sawing Lumber, and Planing	8
Millwork (Including Flooring)	48
Wood Container and Pallet Manufacturing	117
All other Miscellaneous Wood Product Manufacturing	67
Wood Kitchen Cabinet and Countertop Manufacturing	216
Upholstered Household Furniture Manufacturing	39
Non-upholstered Wood Household Furniture Manufacturing	65
Institutional Furniture Manufacturing	36
Wood Office Furniture Manufacturing	12
Custom Architectural Woodwork and Millwork Manufacturing	73
Showcase, Partition, Shelving, and Locker Manufacturing	55
Blind and Shade Manufacturing	14
Total	826

Source: Census County Business Patterns, Annual Survey of Manufacturers, Economic Census, Informa Agribusiness Intelligence